



INSTALL INSTRUCTIONS

Stealth Rear Bumper

Product : 7161RXX

Application : 2016-2019 Nissan Titan

(Non XD and XD Version)

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

SAE & METRIC Socket set and wrenches
Screw drivers, pry tool, pick tool, pliers

RECOMMENDED TOOLS

Adjustable Table Cart / Table/Pallet Lift or Hoist
Impact driver

INCLUDED HARDWARE

- 2 1/4"-20 Zinc Finish Grade A Finished Hex Nut
- 4 1/4" x 0.625" OD Low Carbon Zinc Finish Steel SAE General Purpose Flat Washer
- 2 1/4"-20 x 3/4" ASTM A307 Grade A Zinc Finish Hex Bolt
- 8 #10-24 x 3/4" ASTM F879 Hex Drive Grade 18-8 Stainless Steel Button Socket Cap Screw
- 8 #10-24 Zinc Finish Steel with External Tooth Lock washer K-Lock Nut
- 8 1.5" Single Bolt Tab (ZINC)
- 8 1/2" Yellow Zinc Finish High Alloy Medium Split Lock Washer
- 8 1/2" x 1.062" OD Thru-Hardened Yellow Zinc Finish Steel SAE General Purpose Flat Washer
- 8 1/2"-13 Yellow Zinc Finish Grade 8 Finished Hex Nut
- 4 1 inch plug



Trim tabs back to allow for 7/32 of material thickness.

- 1 Park the vehicle on a flat, level surface if possible.
- 2 Disconnect wiring harnesses from truck to bumper.
- 3 Remove plastic cover from the top of the factory bumper. (This might break off tabs on the plastic piece.)
- 4 Remove 2 bolts from the bottom of the bumper and 4 from the top. The bumper will come off the truck now.

- 5 Remove parking sensors (if equipped) and trim tabs to account for the increase in material thickness from stock to a Stealth Bumper
- 6 Install Road Armor Brackets onto frame using factory hardware. Leave finger tight to allow for adjustment.

- 7** Install trailer plug, aftermarket lights, parking sensors (if equipped), Road Armor logo, and license plate lights into bumper.
- 8** Place bolt tabs into bumper and secure using the push nut retainers. Use a socket to push them onto the bolts.
- 9** Place the bumper onto the truck and secure it with the 1/2" hardware. Leave the nuts finger tight to allow for adjustment.
- 10** Adjust the bumper front/back first and tighten the hardware that holds the brackets to the frame. Now adjust the left/right and up/down and fully tighten the hardware connecting the bumper to the Road Armor brackets.
- 11** Re-connect the wiring harnesses you previously disconnected. The license plate lights will need to be wired into the wiring harness for the stock license plate lights.



Finished

