



# **INSTALL INSTRUCTIONS**

**Stealth Rear Bumper**

**Product : 342XXX**

**Application : 03-07 Chevy 2500-3500**

## I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

## ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

## SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

## REQUIRED TOOLS

SAE & Metric Sockets and Wrenches

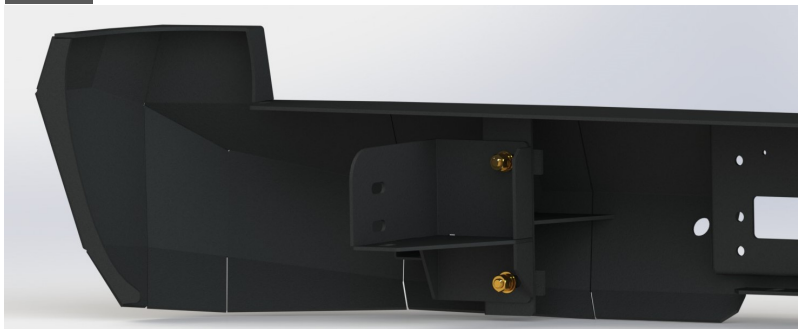
Black Spray Paint

Adjustable Pliers

Tape Measure

## INCLUDED HARDWARE

- 1 Remove the factory bumper
- 2 Fit up mounting brackets over the frame. Do not fully tighten yet to allow for adjustment.
- 3 Insert bolts through the bracket slots, then install a washer / lock washer and nut on bumper side.
- 4 Using a lift table, engine hoist or a couple friends, carefully line up the bumper with the brackets.
- 5 Check in/out and side to side adjustments to achieve desired fit.
- 6 Once this had been achieved fully tighten everything
- 7 Peel off protective layer from brushed stainless logo letters then proudly install using supplied #10 stainless hard ware.



**Finished**

