INSTALL INSTRUCTIONS

HD STEALTH Headache Rack

Product : STEALTH HEADACHE RACK

Application : CHEVY-GMC-RAM-FORD

⎹ WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.

- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

SAE or METRIC Socket set and wrenches
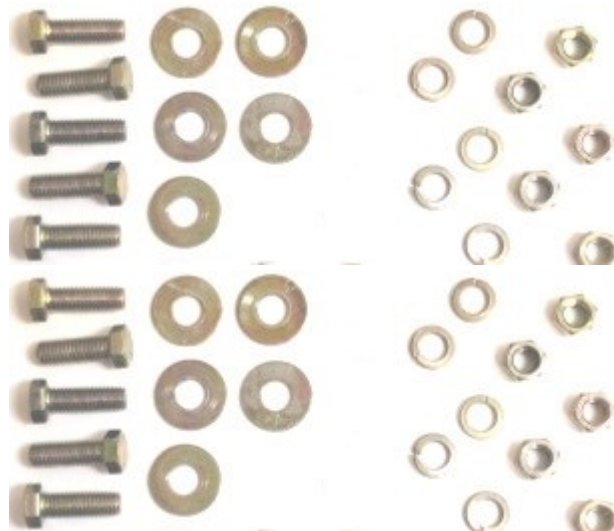
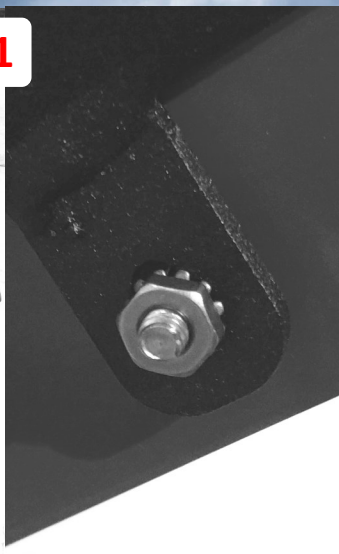Screw drivers, pry tool, pick tool, pliers

RECOMMENDED TOOLS

Adjustable Table Cart / Table/Pallet Lift or Hoist

Drill & 3/8 Drill Bit

INCLUDED HARDWARE

10   5/16" Grade 8 Bolts

20   5/16" Flat Washer

10   5/16" Split Lock Washer

10   5/16" Grade 8 Hex Nut

2   Plates

1 Affix the side panels to the headache rack using supplied hardware.

2 Affix the center section to the headache rack using supplied hardware.

3 Install the 6 inch LED light bars into the headache rack as shown. (**SOLD SEPARATELY**)

4 Place rack onto bed rails and against front stop. (Doing so will help mark the proper hole location)

7 Using a punch, mark the center of the hole.

8 Using a drill bit drill the holes out.

10

9 Align headache rack with the holes and check that everything lines up properly without touching the cab.

10 After checking that everything is aligned properly, securely affix the headache rack to the vehicle.
Tighten Hardware

Finished