



INSTALL INSTRUCTIONS

Ford Bronco Mid Width Front Bumper

Products: 6213F10B (BASE)

Application : 2021+ Ford Bronco

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

Metric and SAE Socket Sets and Wrenches

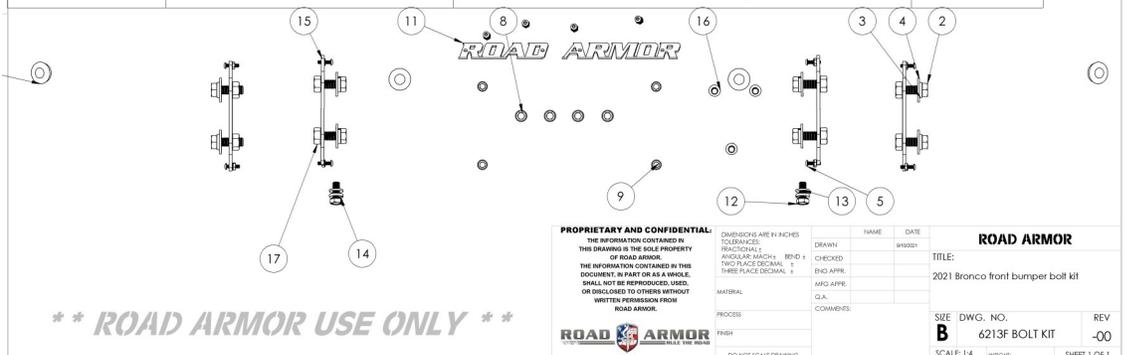
Phillips Screwdriver

Needle Nose Pliers, Small Pry Bar or Large Flathead Screwdriver

9/16 Drill Bit or Step Bit

INCLUDED HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
7	1.125 inch plug	1 1/8" Dome plug	4
2	15209	1/2"-13 x 1-1/2" Grade 8 Yellow Zinc Finish Hex Cap Screw	8
4	33861	1/2" x 1.375" OD Thru-Hardened Yellow Zinc Finish Steel USS General Purpose Flat Washer	8
3	33895	1/2" Yellow Zinc Finish High Alloy Medium Split Lock Washer	8
5	73734	#10-24 x 3/4" ASTM F879 Hex Drive Grade 18-8 Stainless Steel Button Socket Cap Screw	12
8	93357	7/16"-14 x 1-1/4" ASTM A574 Hex Drive Zinc Finish Alloy Steel Socket Cap Screw	4
9	93307	3/8"-16 x 1-1/4" ASTM A574 Hex Drive Zinc Finish Alloy Steel Socket Cap Screw	4
11	Small RA	"ROAD ARMOR"	1
12	0128771	M10-1.5 x 25mm DIN 933 Class 10.9 Yellow Zinc Finish Hex Cap Screw	2
13	40358	M10 x 20mm OD DIN 125 Low Carbon Zinc Finish Steel Type A General Purpose Flat Washer	2
14	33894	7/16" Yellow Zinc Finish High Alloy Medium Split Lock Washer	2
15	37407	#10-24 Zinc Finish Steel with External Tooth Lockwasher K-Lock Nut	12
16	94091	3/8"-16 x 7/8" ASTM F835 Hex Drive Zinc Finish Alloy Steel Button Socket Cap Screw	3
17	616-DNP	1/2" centered double nut plate	4



**** ROAD ARMOR USE ONLY ****

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DESIGNED BY	DATE	NAME	DATE
CHECKED			
ENG APPR.			
MGR APPR.			
Q.A.			
COMMENTS			

SCALE: 1:4

SIZE DWG. NO. 6213F BOLT KIT REV -00

SCALE: 1:4

SHEET 1 OF 1



- 1** Remove Plastic Cover by unscrewing 4 screws from each side to expose the Bolts holding Bumper
- 2** Remove Factory Bumper. Disassemble Factory Bumper to Remove All Sensors and Wiring Harness.

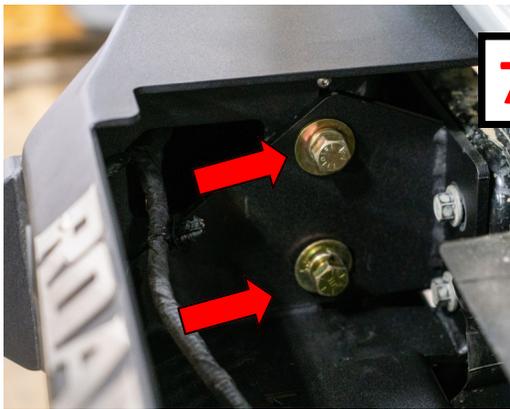


- 3** With Front Bumper Removed, Remove Crash Bar from Both Sides.
- 4** Remove Factory Skid Plate. If OEM Skid Plate will be used, Trimming will be necessary after Stealth
- 5** Install Winch Mount Brackets using the Factory Hardware. Center Winch Mount and Tighten Bolts.



6 Insert Sensor Housings and Double Nut Plates. Run Wiring Harness and clip Sensors in. Install Lights and Logo. If Equipped, Install ACM into Winch Mount Bracket.

7 Place Bumper onto Winch Bracket. Install Inner Bolts from Winch access hole. Use Fairlead Mounting holes to help center bumper.



8 Adjust Fitment of Bumper and Tighten All Nuts and Bolts.

9 If Purchased, Mount Skid Plate. Mounts to Bumper and 2 Rear Factory Mounting Locations.

10 Install Fairlead First, then Install Winch. Use Allen Head Bolts to Mount Winch through the Vent holes on the Bottom of the Bumper.



Finished!

