



WINCH



NON-WINCH



INSTALL INSTRUCTIONS

SAHARA FRONT BUMPER

Product Range : SA382XX

Application : 2011-2014 CHEVY 2500,3500

⚠ **WARNING**

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and **MAY** require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

❗ **IMPORTANT NOTICE**

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

SAE & Metric Sockets and Wrenches

Black Spray Paint

Adjustable Pliers

Tape Measure

Cutoff Wheel or Die Grinder

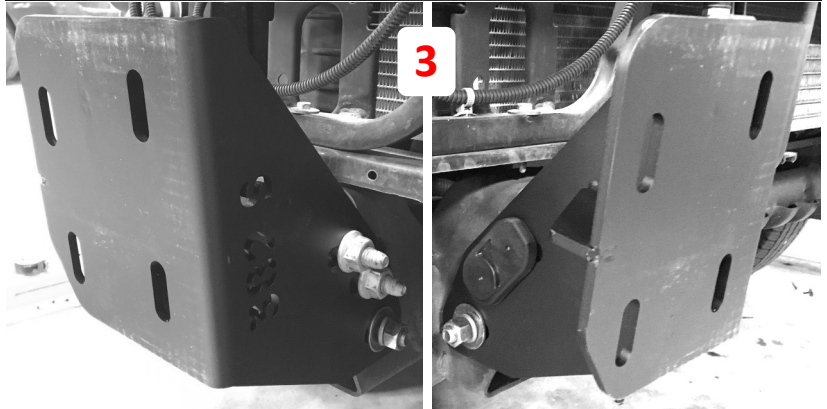
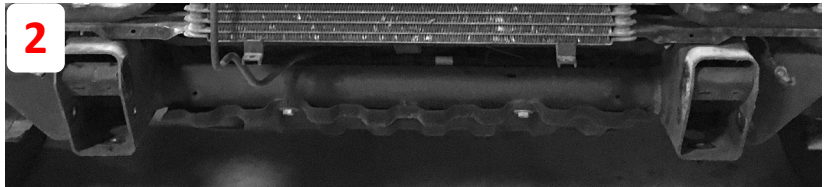
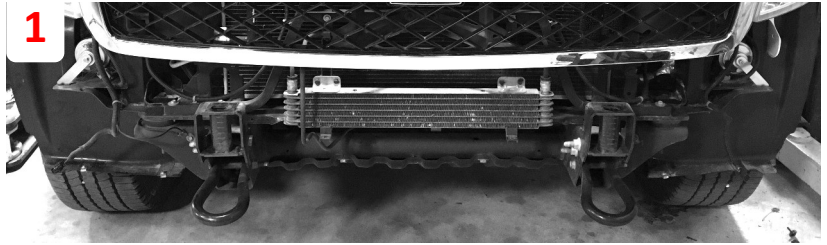
INCLUDED HARDWARE

- 6 1.5" SINGLE BOLT TAB (ZINC)
- 18 1/2" Flat Washer
- 16 1/2" Split Lock Washer
- 16 1/2"-13 Grade 8 Hex Nut
- 2 1/2" - 4 1/2" Grade 8 Bolt
- 2 #3 Double Bolt Plates
- 2 #4 Double Bolt Plates
- 4 Bolt Retainer
- 1 Winch Bolt Kit
- 4 #10 Stainless Bolts and Nuts



- 1** Remove the front bumper from the truck
- 2** Remove the factory tow hooks
- 3** Install the new bumper brackets using the supplied hardware
- 4** Install the new bumper and snug up the supplied hardware
- 5** Adjust bumper until it fits how you please, then tighten down all the bolts

Note If you have lights or a winch it is easier to install them with the bumper off the truck



Finished!