



INSTALL INSTRUCTIONS

STEALTH FRONT BUMPER

Product Range : 3191FXX

Application : 2019-2020 CHEVROLET 1500

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

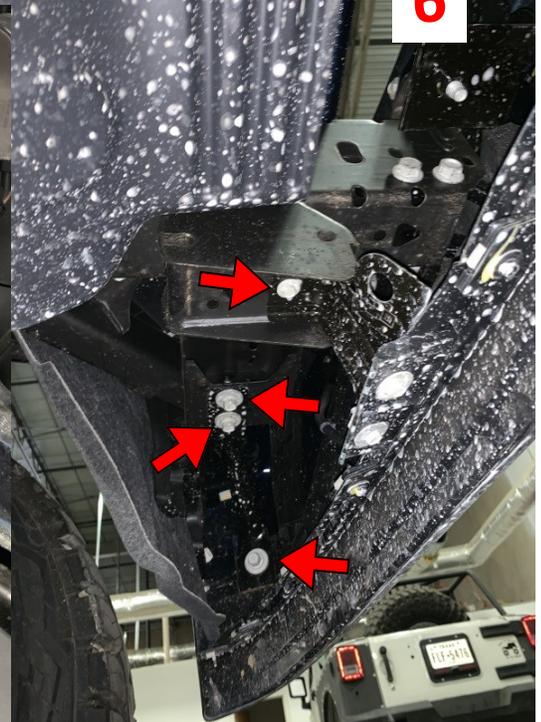
SAE & Metric Sockets and Wrenches	Black Spray Paint	T10 TORXs Bit
Adjustable Pliers	Tape Measure	
Drill	Cut-Off Wheel	

INCLUDED HARDWARE

14 1/2" Bolts	6 7/16" Bolts
34 1/2" Flat Washer	12 7/16" Flat Washer
14 1/2" Split Lock Washer	6 7/16" Split Lock Washer
4 1/2" Hex Nut	6 7/16" Hex Nut
8 1" Dome Plug	2 1/2" Double Nut Plate
12 #10 Bolts	2 1/2" Triple Nut Plate
12 #10 Kept-Nuts	1 Logo
1 Winch Kit Hardware	



- 1 Remove bolts from hood latch extension with T10 Torx bit
- 2 Remove clips air dam and grille
- 3 Remove bolts from top of grille
- 4 Pulling from the bottom, pop away the grill slowly. It is held in by clips
- 5 Remove bolts and assembly from air shutter system
- 6 Remove all bumper bolts so the bumper can slide forward (Both sides)
- 7 Remove lower bolts from fender liners
- 8 Unclip bumper harness from bumper and core support

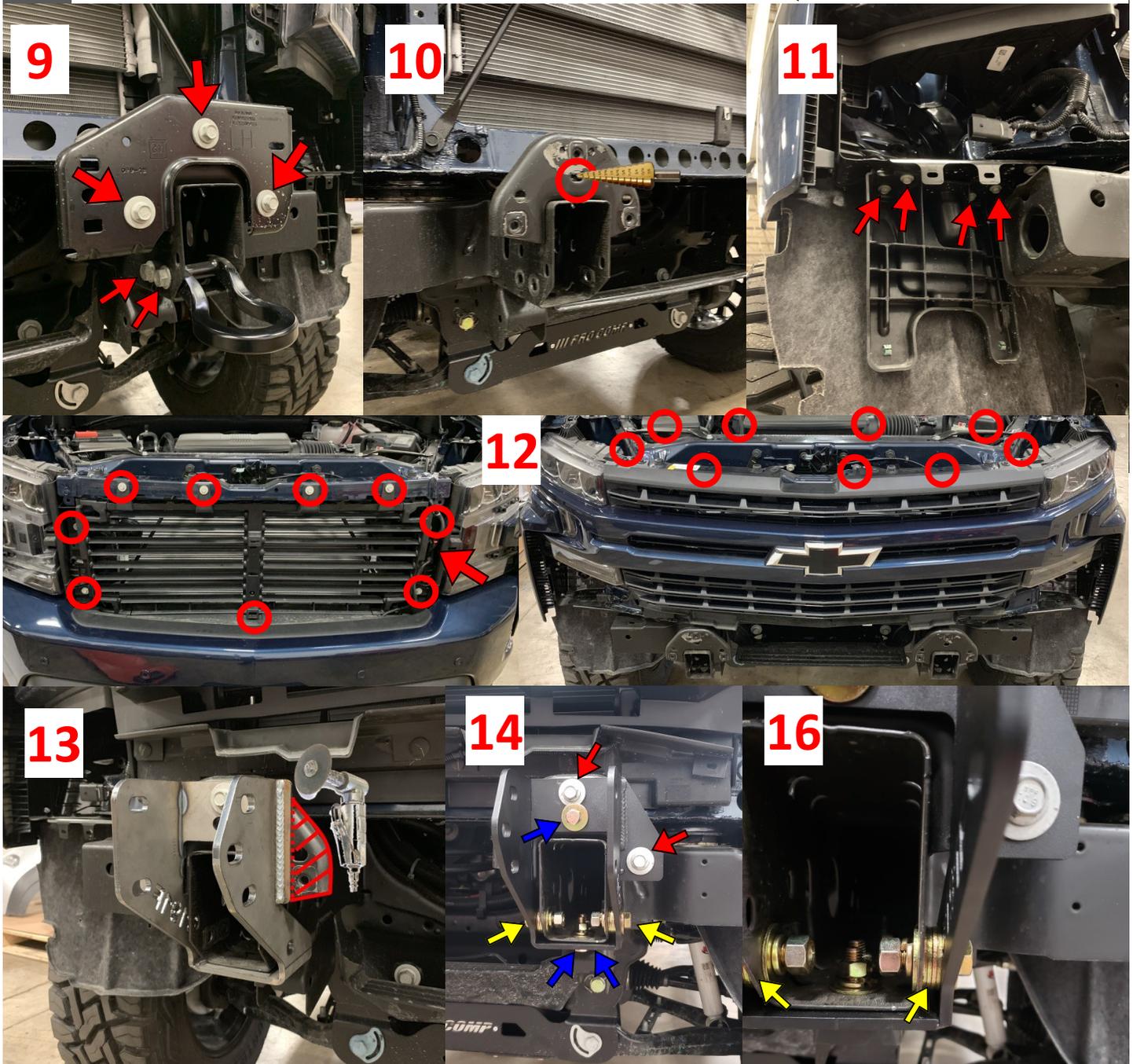


- 9 Remove bolts from frame bumper bracket and tow hooks
- 10 Drill existing holes to 1/2" using step bit or drill bit.
- 11 Remove bolts and fender liner brackets from core support
- 12 Reinstall air shutter system onto core support using oe bolts followed by grille and upper air dam.

NOTE

****FOLLOW STEP 13 IF INSTALLING WINCH BUMPER ONLY****

- 13 Using supplied bumper bracket, install and mark frame horn where cuts are needed to clear winch ***ONLY***.
- 14 Loosely install bumper bracket using OE (←) and 7/16" (←) supplied hardware.
- 15 Measure inside "weld-in" bracket to bracket on inside of bumper for next step. (Approximately 26 3/8")
- 16 Center bracket to measurement taken and secure using 1/2" bolts, nuts (←) and washers as shims.



- 17 Remove all sensors and reinstall them into Stealth bumper as were in factory bumper. Trim 1/16" off sensor housing for proper fit. Zip tie can be used on back side to secure each sensor assembly to bumper.
- 18 Install both 1/2" double and triple nut plates into bumper using #10 hardware supplied
- NOTE** *MUST* Install RA Logo, Winch and ALL Lighting prior to installing bumper onto truck.
- 19 Install bumper onto truck using 1/2" supplied hardware. Once adjusted properly, tighten all hardware.
- 20 Trim inner fender liner to fit profile of Stealth bumper.

