



# **INSTALL INSTRUCTIONS**

**VAQUERO REAR**

**Product : 3032VR0B**

**Application : 2003-2007 Chevy 2500**

## I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

## i IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not

## SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

## REQUIRED TOOLS

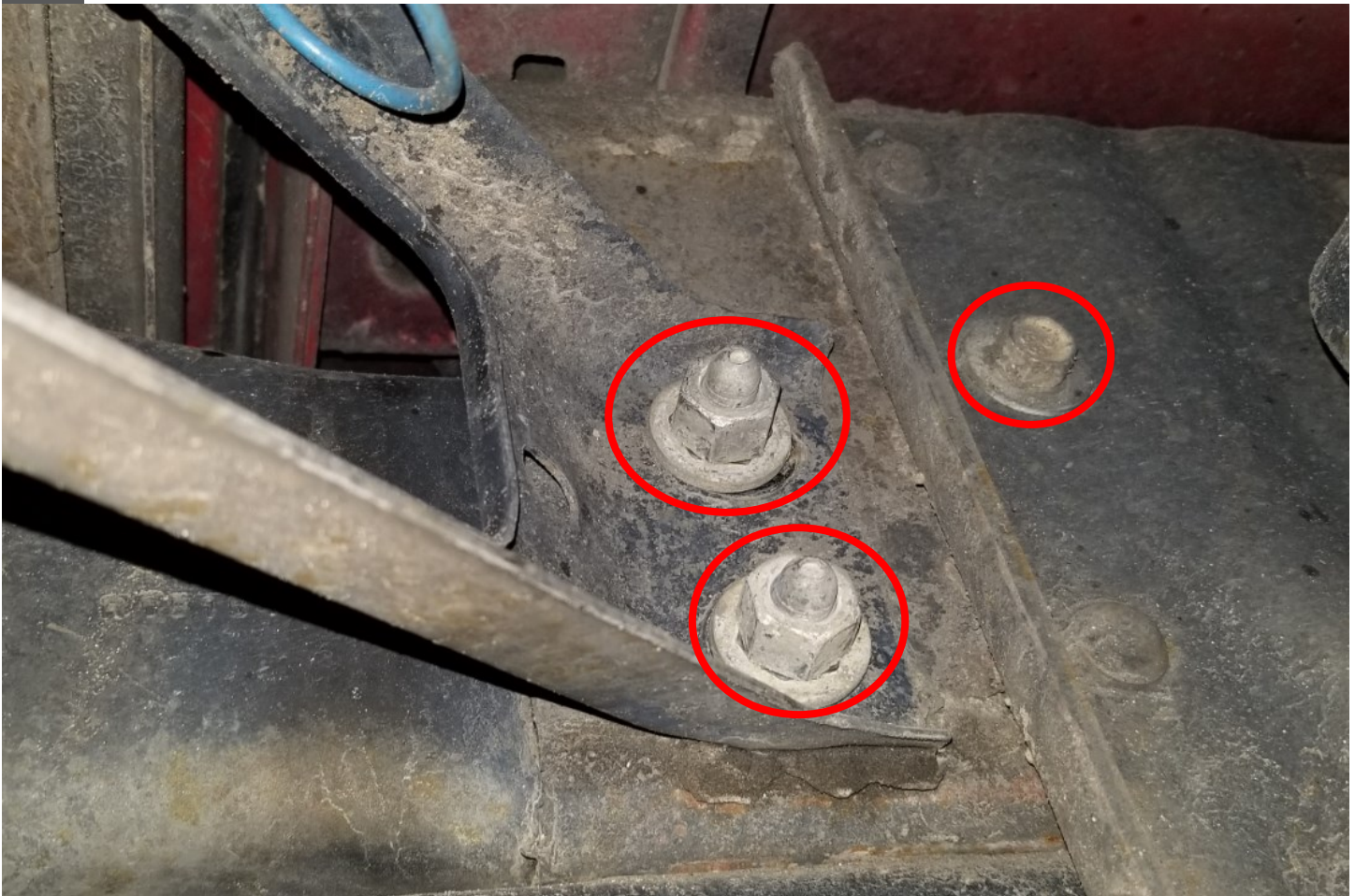
METRIC/SAE SOCKET SET AND WRENCHES

BUMPER LIFT OR 2 OR MORE PERSONS

## INCLUDED HARDWARE

10	1/2" Yellow Zinc Finish High Alloy Medium Split Lock Washer	4	#8-32 Zinc Finish Steel with External Tooth Lock washer K-Lock Nut
10	1/2" x 1.062" OD Thru-Hardened Yellow Zinc Finish Steel SAE General Purpose Flat Washer	4	1/2" Bolt 15/16" O.D. Zinc Pushnut Bolt Retainer
10	1/2"-13 Yellow Zinc Finish Grade 8 Finished Hex Nut	2	3/8"-16 x 1-1/4" ASTM F835 Hex Drive Zinc Finish Alloy Steel Button Socket Cap Screw
10	1.5" Single Bolt Tab (ZINC)	4	3/8" x 0.812" OD Low Carbon Zinc Finish Steel SAE General Purpose Flat Washer
2	1/4"-20 x 3/4" ASTM A307 Grade A Zinc Finish Hex Bolt	2	3/8" Zinc Finish Medium Split Lock Washer
4	1/4" x 0.625" OD Low Carbon Zinc Finish Steel SAE General Purpose Flat Washer	2	3/8"-16 Zinc Finish Grade 5 Finished Hex Nut
2	1/4"-20 Zinc Finish Grade A Finished Hex Nut	4	#10-24 x 3/4" ASTM F879 Hex Drive Grade 18-8 Stainless Steel Button Socket Cap Screw
4	#8-32 x 3/4" ASTM F879 Hex Drive Grade 18-8 Stainless Steel Flat Socket Cap Screw	4	#10-24 Zinc Finish Steel with External Tooth Lock washer K-Lock Nut

- 1** Detach the wiring harness from the truck to the bumper
- 2** Remove the 3 bolts that hold the side bracket supports from the bumper to the frame.
- 3** Remove the 2 bolts above the receiver hitch that connect the bumper to the hitch.
- 4** Carefully remove the stock bumper.

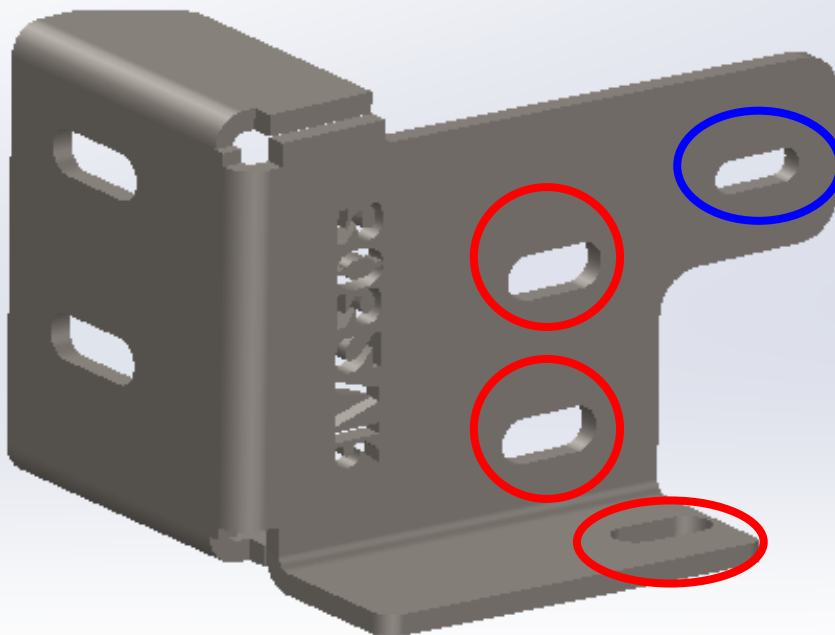
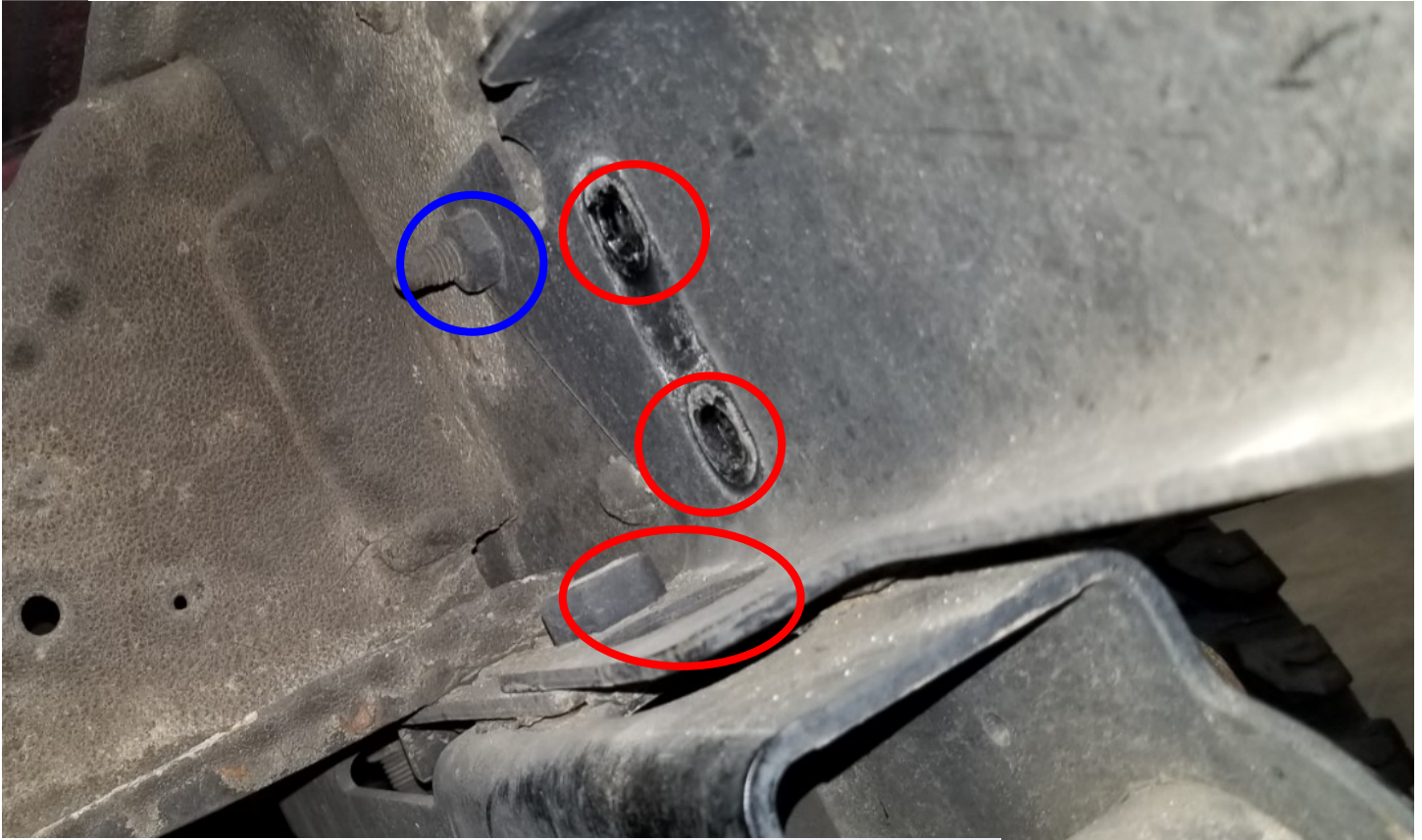




**5** Install the Road Armor Bracket onto the frame rail and tighten to finger tight.

Red: 1/2" hardware

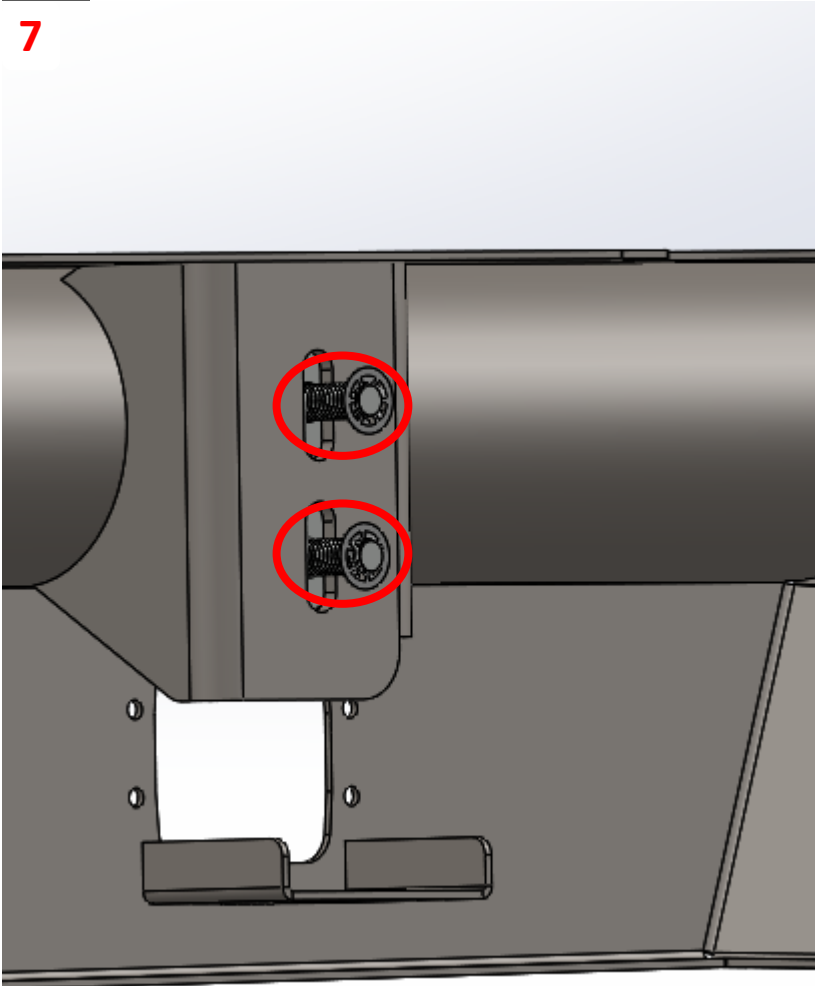
Blue: 3/8" hardware



**6** Install Road Armor supplied license plate lights into bumper and aftermarket lighting options.

**7** Install and secure 1/2" bolt tabs into bumper using the push nut retainers

**7**



**8** With the assistance of 2 people or a bumper jack install the bumper onto the truck and secure using 1/2" hardware.

**9** Adjust front/back and fully tighten the brackets to the frame.

**10** Adjust left/right and up/down and tighten the bumper body to the Road Armor brackets.

**11** Install the trailer plug into the bumper using the 10-24 hardware and the supplied adapter plate.

**12** Wire the license plate light into the factory wiring harness and connect the wiring harness to the truck.

# FINISHED

