



INSTALL INSTRUCTIONS

VAQUERO

Product : 3032VF6B

Application : 2003-2007 Chevy 2500

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

METRIC/SAE SCKET SET AND WRENCH SET

BUMPER JACK OR 2 EXTRA PEOPLE

INCLUDED HARDWARE

8	2" BOLT TAB	2	1/4"-20 HEX NUT
8	1/2" FLAT WASHER	4	3/8"-16 X 1.25" BUTTON SOCKET CAP SCREW
8	1/2" SPLIT LOCKING WASHER	8	3/8" FLAT WASHER
8	1/2"-13 NUT	4	3/8" SPLIT LOCK WASHER
4	1/2" PUSHNET BOLT RETAINER	4	3/8"-16 HEX NUT
2	1/4"-20 X 3/4" HEX BOLT	6	M12 -1.5 X 35MM HEX BOLT
4	1/4" FLAT WASHER	6	M12 FLAT WASHER
2	1/4" SPLIT LOCK WASHER		

1 Unplug the wiring harness from the truck to the bumper.

Note: Save factory hardware as some will be re-used with the Vaquero bumper.

2 On each side of the truck's frame remove the support bar(3 bolts per bar)

3 Remove 4 bolts from inside the opening in the front of the bumper.

4 The bumper should pull straight away from the truck.

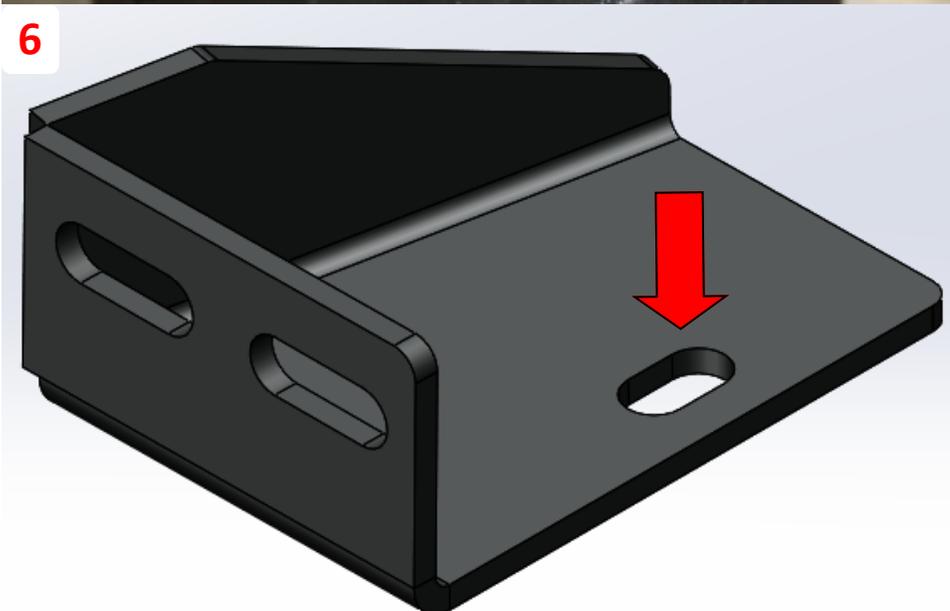
5 Remove tow hooks by removing 3 bolts per tow hook.



6 Install the larger of the 2 bolt on brackets using the (3) M12 bolts to connect to the tow hook.

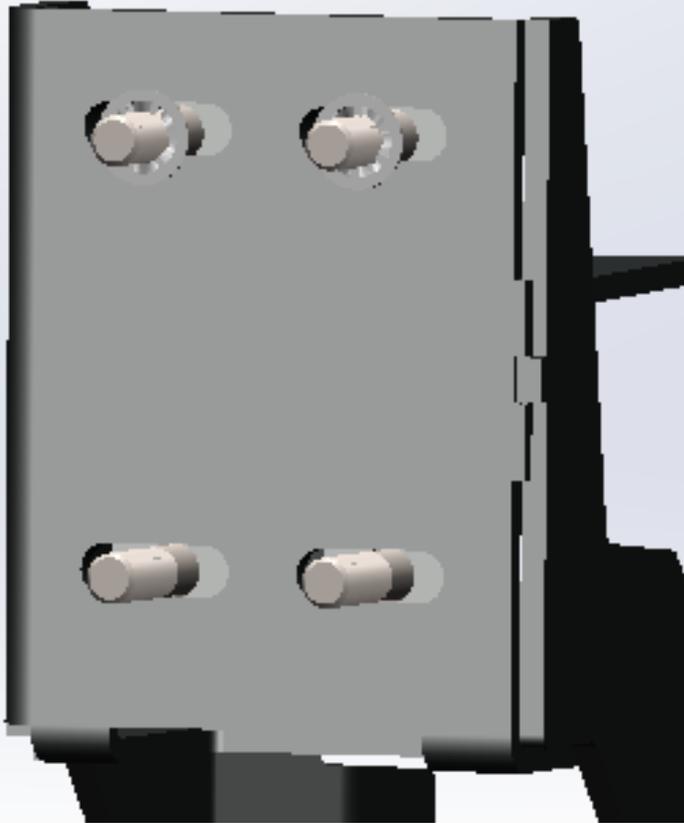


7 Install the small of the 2 brackets onto the top of the frame using factory hardware.



- 8** Secure the 1/2" bolt tabs ,with the retainer nut, onto the bracket that was just installed on the truck. The bolts should be facing forwards.

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- 8** Install the factory fog lights, or aftermarket lights before installing the main body of the bumper onto the truck.
- 9** Using the help of a bumper jack or a few assistants install the bumper on the truck and secure with 1/2" hardware.
- 10** Adjust the bumper front/back and fully tighten the bolts holding the brackets to the frame.
- 11** Adjust the bumper up/down and left/right then fully tighten the bolts that attach the bumper body to the Road Armor brackets.
- 12** Install the 20" light bar into the NW center section plate and Install the NW center section plate using the supplied 3/8" hardware.

13 Re-attach the wire harness if needed.

FINISHED

