



INSTALL INSTRUCTIONS

STEALTH FRONT BUMPER

Product Range : 2152XF

Application : 2015 + GMC 2500,3500

2015 + Chevy 2500, 3500

I WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.
- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

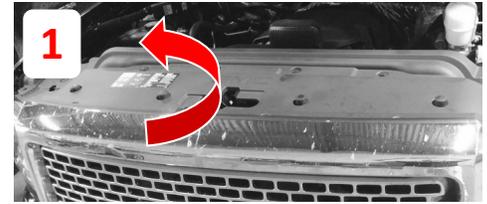
SAE & Metric Sockets and Wrenches

Allen wrenches

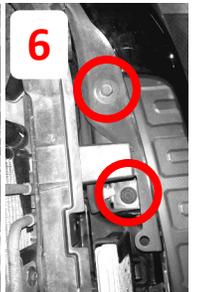
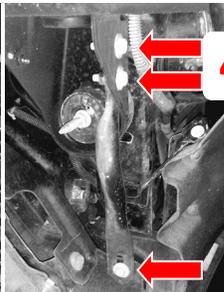
INCLUDED HARDWARE

- 2 1/4" x 3/4" Zinc Finish Hex Nut
- 4 1/4" zinc Finish Flat Washer
- 2 1/4" zinc Finish Split Lock Washer
- 2 1/4" x 3/4" Zinc Finished Hex Nut
- 14 1/2"-13 Grade 8 Hex Nut
- 14 1/2" Split Lock Washer
- 14 1/2" Flat Washer
- 14 1.5" SINGLE BOLT TAB (ZINC)
- 4 3/8" Dome Plug
- 4 1.093 Dome Plug
- 6 1/2" Bolt 15/16" O.D. Zinc Pushnut Bolt Retainer

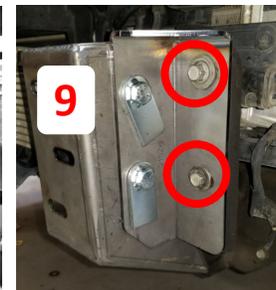
- 1 Open hood and remove dust cover above grill
- 2 Remove four bolts along top of grill
- 3 Pulling from the bottom, pop away the grill slowly
- 4 Remove bumper stiffeners both sides and unplug harness



- 5 Remove tow hooks both sides
- 6 Remove bumper bolts 4 total and pull off bumper
- 7 Remove OEM bumper brackets and paint the raw metal revealed



- 8 Tighten up frame bracket that is inserted into the frame using (2) 1/2" bolt tabs.
- 9 Tighten two bolts to factory mounting locations. Then loosen the frame bracket that is inserted into the frame.
- 10 Now is the time to install lights and sensors (if equipped).
- 11 Add bolt tabs to bumper and apply keeper washers using a deep socket as shown
- 12 Check in/out adjustments and begin to tighten down the brackets
- 13 Make side to side and up/down adjustments to your liking and finish tightening all bolts



- 15 Fit up the now accessorized Road Armor bumper and tighten down.

- 16 Re-install grill and dust cover.

